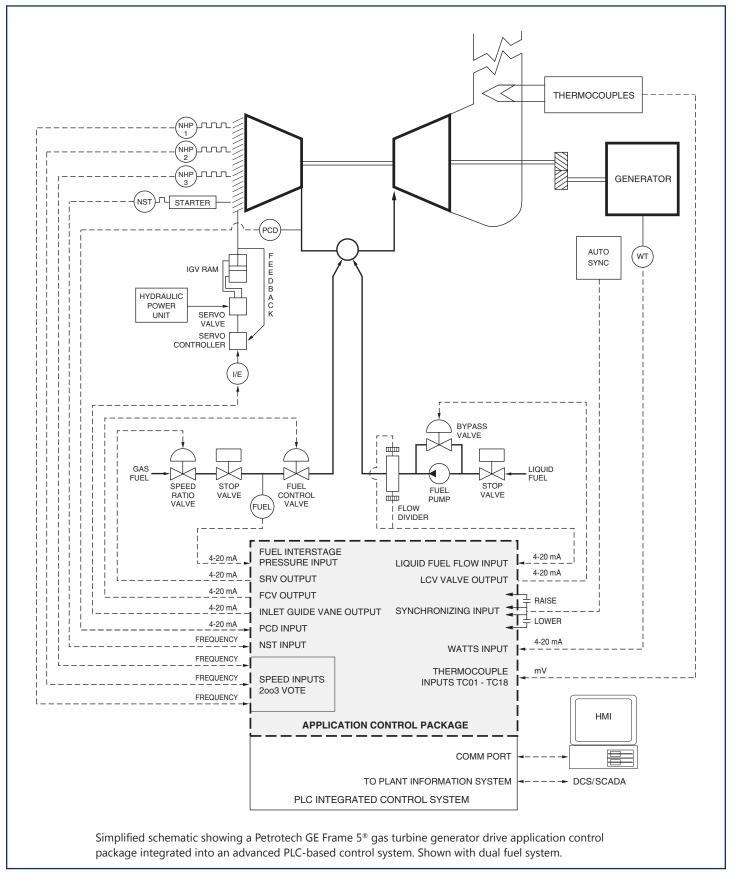
# GE FRAME 5® GAS TURBINE GENERATOR DRIVE APPLICATION CONTROL PACKAGE



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# **APPLICATION**

The GE Frame 5® gas turbine gen set application control package replaces older mechanical/hydraulic/electronic/pneumatic gas turbine fuel regulators with a modern, reliable application control package which runs on an open architecture advanced PLC-based system. The control package for the gas turbine provides on-line dual fuel control, speed ratio control and inlet guide vane control based on temperature.

# **ADVANTAGES**

# • Hardware independent system:

Application control package's portability allows customer choice of PLC platform, reducing need for additional spare parts and training expenses. Available PLCs include General Electric, Siemens/TI, Modicon, Allen-Bradley and Modicon.

#### · Fault tolerant:

Control package is available on fault tolerant controllers for critical control applications.

#### Simplified interface to DCS or SCADA:

Communication tasks are handled with a separate, dedicated module in the PLC, increasing data rate and simplifying network installation.

#### • Improved fuel regulation:

Fast loop sampling rate, combined with modern digital control techniques, improves steady-state setpoint control, and reduces overshoot during transients, allowing full load rejection without driving the unit into overspeed.

## Improved start-up reliability:

Special "lean lightoff" procedure ignites all burners with essentially 100% reliability, and with greatly reduced thermal stress.

#### • Improved exhaust temperature monitoring and control:

Advanced statistical algorithms detect turbine hot/cold spots and automatically reject failed thermocouples.

#### • Fail-safe features:

Redundant overspeeds; open/short monitoring of mA and thermocouples; readback monitoring of outputs, and special self-check features improve safety.

# • Non-proprietary interfaces:

Simple 4-20 mA, RTD, thermocouple, and dry contact I/O allow simple interface to existing sequence/protection logic unit, making low-cost partial upgrades practical, and system troubleshooting simple.

#### • Improved operator information with optional HMI:

Optional Human-Machine Interface MS Windows-based graphic operator interface displays system status, trending and data logging, which can be used as part of a preventive maintenance program.

#### SCOPE OF SUPPLY

The application control package for GE Frame 5® gas turbine generator drive system, includes:

#### Analog inputs, 4-20 mA:

- Watts (load control)
- Compressor discharge pressure (PCD)
- · Fuel interstage pressure (fuel)

#### Analog inputs, frequency:

- Three (3) redundant NHP
- · One (1) starter speed

# Analog inputs, mV:

• EGT (up to 18 thermocouples)

# Analog outputs, 4-20 mA:

- · Speed ratio valve position demand
- · Fuel control valve position demand
- Inlet guide vane position demand (if applicable)

# **Operating states:**

- Firing
- Warm-up
- Accelerate
- Load
- · Synchronize

#### Status, alarms, and shutdowns:

- Fault
- · NHP overspeed alarm
- NHP underspeed alarm
- · NHP overspeed shutdown
- Redundant NHP overspeed shutdown
- △NHP alarm
- High EGT alarm
- High EGT shutdown
- Low EGT shutdown
- · Rejected thermocouple
- Too few thermocouples shutdown
- Thermocouple spread alarm
- Thermocouple spread shutdown
- Bolt test
- Manual
- · Starter overspeed
- · High firing fuel pressure shutdown
- PCD bias active
- · Flow following error
- · Transmitter failure alarms
- Transmitter failure shutdowns
- · Output failure shutdowns
- Control mode



# **SCOPE OF SUPPLY - Continued**

# **Controllers/special features:**

- Start-up controller for fuel valve
- · NHP controller for fuel valve
- · NHP acceleration controller for fuel valve
- · EGT controller for fuel valve
- EGT rate of rise controller for fuel valve
- EGT controller for inlet guide vanes (if applicable)
- Combustion monitoring system
- · Dual fuel capability with on-line transfer

# Ramps:

- Firing (lean lightoff) ramp
- Start-up ramp
- · Loading ramp
- · Cooldown ramp

# OPTIONS FOR COMPLETE CONTROL SYSTEM UPGRADE

- Gas turbine sequencing and protection discrete logic
- Generator sequencing and protection discrete logic
- · Communication interface to DCS or SCADA
- · Human machine interface unit with licensed software package
- Complete custom engineered control panel, factory tested and ready to install
- · Fuel valve system upgrade
- · Inlet guide vanes actuator system upgrade or retrofit
- Thermocouple upgrade
- Flame sensor upgrade
- · Vibration system upgrade
- · Installation and commissioning
- Training

###

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